Celtic Interconnector

The first HDVC interconnection between Ireland and continental Europe

Nicolas Blanc (RTE)
François Gandard (OPTIMUM)
Melvil Ivorra (OPTIMUM)



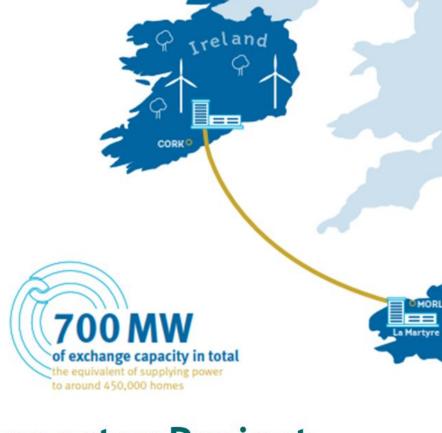












The Celtic Interconnector Project



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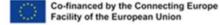


The Celtic Interconnector

- Joint development by EirGrid and RTE CIDAC
- Project of Common Interest (PCI) Status from the European Union since 2013
- Part funded through the EU CEF
- Construction underway
- Connects Ireland's electricity market to the French electricity market
 - Enhances security of supply
 - · Reinforces European energy solidarity
 - Essential to Irish and French climate action ambitions



Connecting the electricity grids of Ireland and France





Trenchless crossings in France







Large-scale HDDs

Microtunnel

Small-scale HDDs



Large-scale HDDs – Landfall (FR)



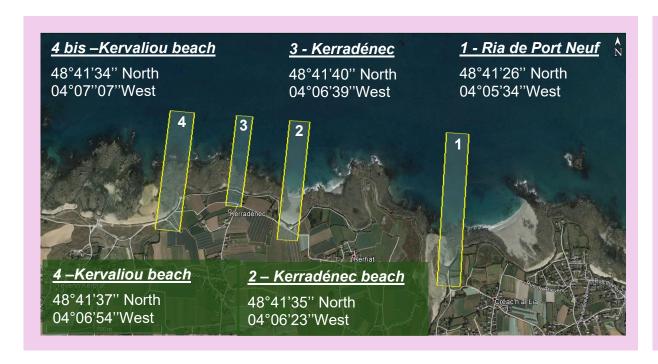


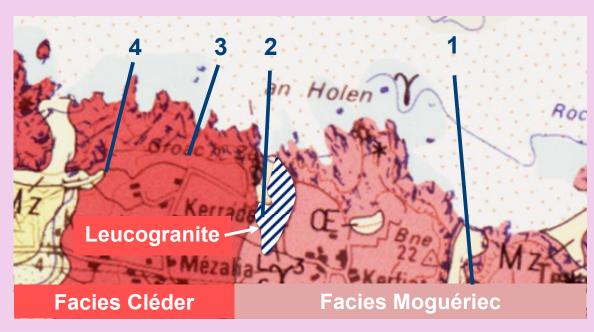
Landfall – Design engineering

- Constraints & geology
 - Hard, abrasive, resistant granite
 - Need to exit at -12m LAT
- Landfall site choice
 - 4 potential sites near Port Neuf : OPTIMUM selected Kéradennec
 - Drill path up to 300m shorter than other potential sites
 - Directly next to the sea (no bay to cross)
 - Less resistant rock
 - Less sediment
 - Easier site access



Landfall – Potential sites



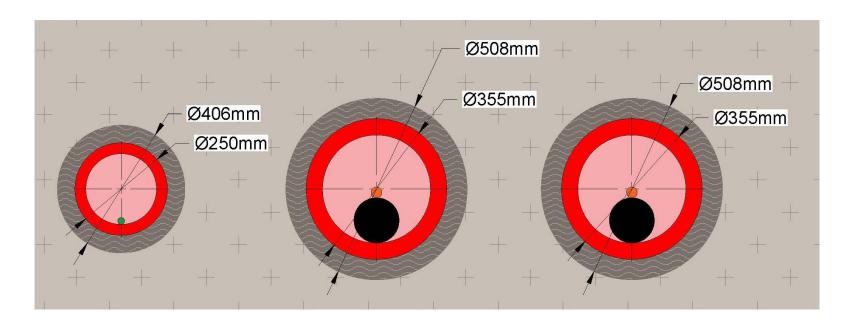


The less you drill in granite, the better!



Landfall – Design engineering

• Crossings : 3 parallel 440m HDDs



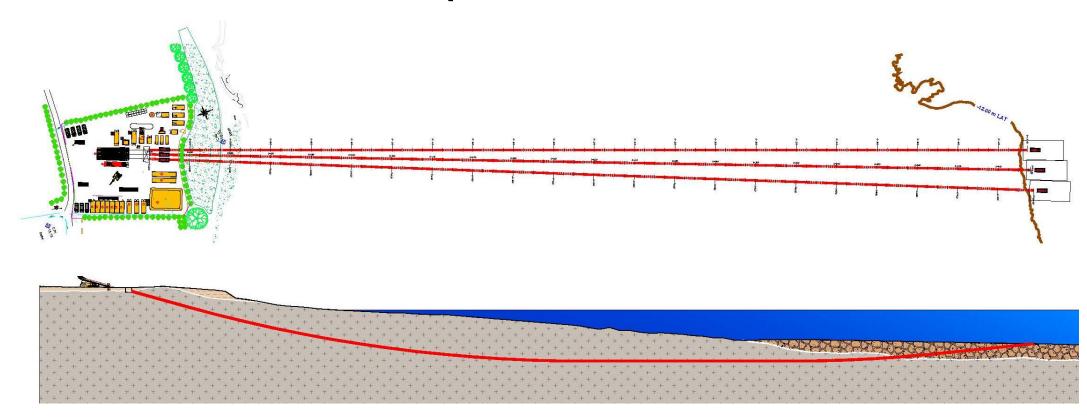














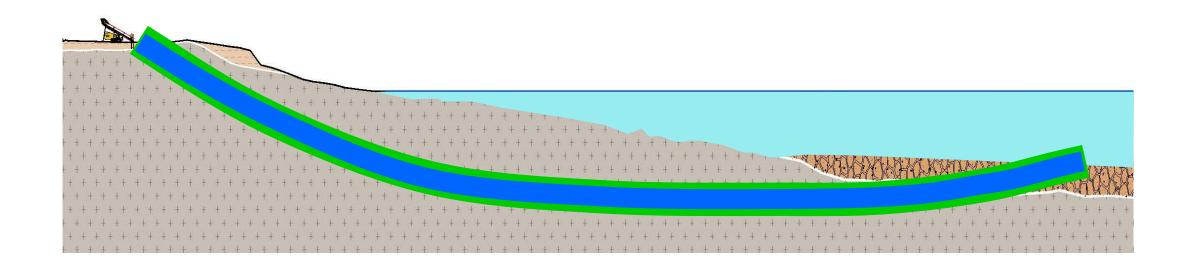


- Hard and abrasive granite rocks > Risk of tool damage / loss
 - Solution ?
 - 9 1/8" rock bit on 6 3/4" mud motor
 - 16" and 20" rock reamers
 - Spares on site at all times
 - Programmed, regular tool renewals
 - Continuous monitoring of drilling parameters
 - Unexpected deviation > check drilling tools and reamer cones



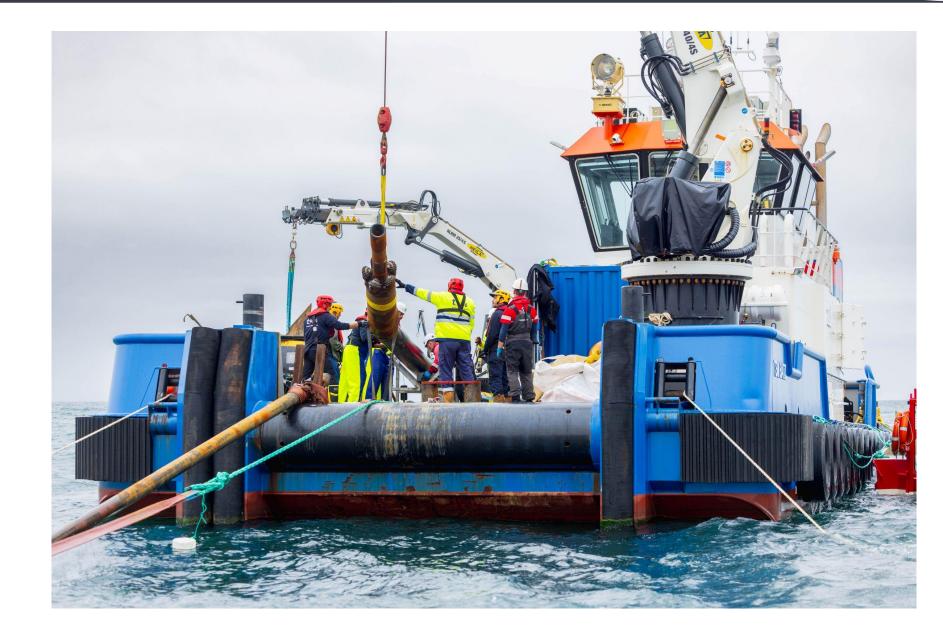














Landfall – Schedule: 81/2 months

Oct Nov Dec Jan Feb Mar Apr May Jun



Installation 2 months



Permits 2 months



Pilot holes & reaming 4 months







Bad weather 2 months





Microtunnel -Rail + river crossing





Rail + river crossing – Design engineering

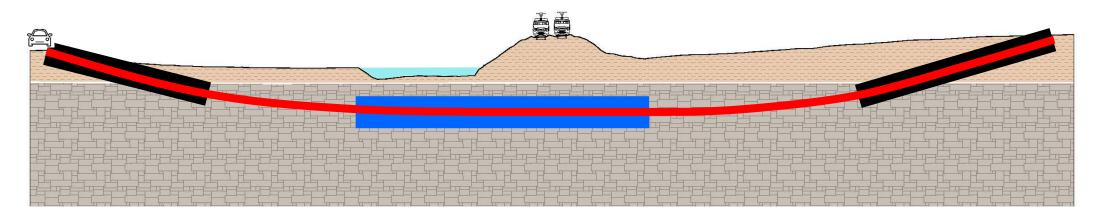
- After study, HDD was rejected in favour of microtunnelling
 - Ground investigations highlighted sandy gravel above shale formations
 - Site conditions made microtunnelling the best option





Rail + river crossing – Design engineering

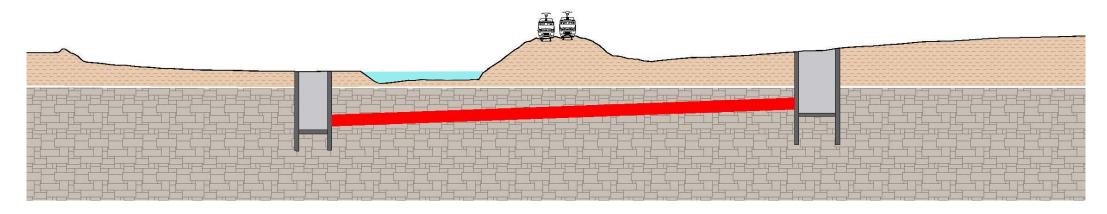
- With HDD
 - Both casings and an intersect would be necessary
 - Nearby road and cliff made this impossible





Rail + river crossing – Design engineering

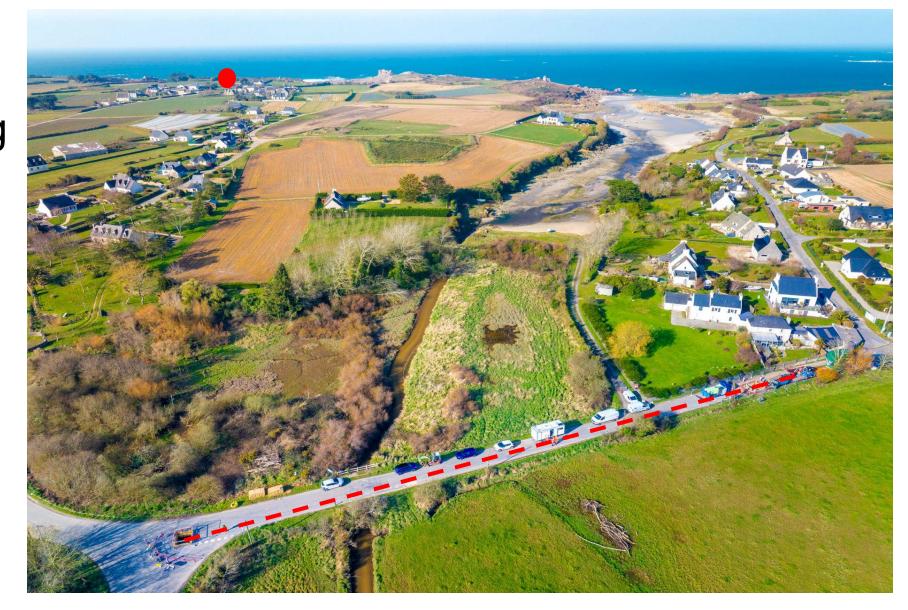
- With microtunnelling
 - Vertical secant pile shaft down to shale formation
 - Tunnelling in a straight line through the shale







Small-scale HDDs – River crossing





River crossing – Design engineering

- Crossing constraints
 - Entry and exit on narrow country road, exit on a sharp bend
 - Limited access to and space around the jobsite
 - Wetland area with protected woodland and housing nearby
 - Sands and fractured granite rock : high permeability and instability in both layers





River crossing – Design engineering

- Technique selection
 - HDD given the crossing length and drill path depth (below water table)
- Crossing profile
 - Initial design (2022): 3 parallel drills with reduced hole diameter (325mm each) given anticipated instability and thermal duct constraints
 - Mode op modified (2024): 2 parallel drills (550mm and 600mm), as drilling teams believed ground stability would be better



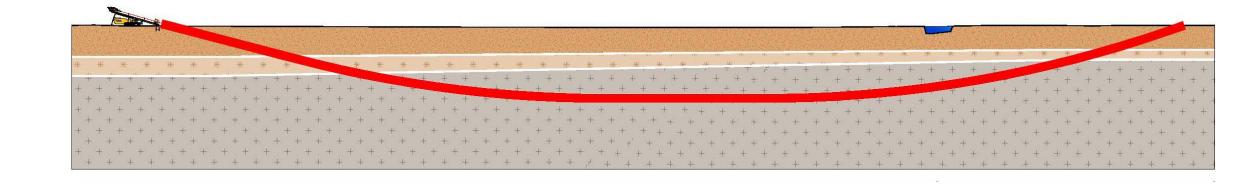








- Crossing in hard granite
- Less than 2km from the landfall site







- Challenging drilling works
 - Neat timber didn't make for easier drilling!
 - Lost hole on cleaning pass, possible ground collapse
 - Consequence ? Another rig needed to re-open the tunnel from the exit point
 - Reamer tools mobilised were not appropriate (pre-used)
 - No spare reamers were mobilised onsite
 - Consequence ? Downtime





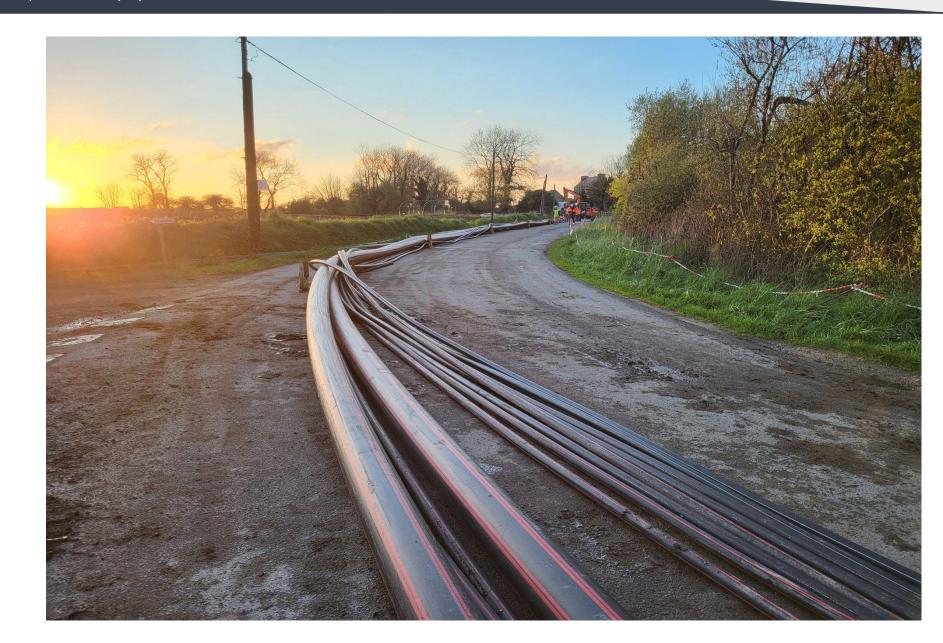
DCA

- Mode op modified onsite to 1 single drill to avoid serious road collapse
- Lessons:
 - Ensure drill pipe continuity always add a drill pipe behind the reamer!
 - Use new tools in granite no matter how short the crossing!
 - Do not underestimate the potential impact of the surrounding ground on pit conditions (sand, fluctuating water table, ...)
 - Make sure the pit lining takes account of the details of the drilling operations





Drilling Contractors Association (DCA-Europe)





River crossing schedule: 1¾ months

February March April



Installation 8 days



Pilot hole 6 days







Conclusions

- Landfall
 - Site choice was crucial!
 - Trenchless engineering expertise from the outset was key to project success
 - Big projects need big focus on paperwork (HSE, permits, insurance)!
 - Don't underestimate the impact of nature : planning and cost
- River crossing
 - A shorter crossing isn't always easier!
 - There is no such thing as an easy crossing in granite!
 - Take the same precautions, anticipate risks, devote the necessary resources (planning, new tools, spares, expertise, ...)
 - Details are everything!
- An experienced driller is priceless!



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